

STRIP ACCUMULATORS
Designed and Built by A•D•S MACHINERY CORP.

<u>Year</u>	<u>Job</u>	<u>Type</u>	<u>Orientation</u>	<u>Strip Width (inches)</u>	<u>Strip Thickness (inches)</u>	<u>Traveling Rolls</u>	<u>Stationary Rolls</u>	<u>Roll Size (inches)</u>	<u>Type Drive</u>	<u>Power (HP)</u>	<u>Active Travel (ft)</u>	<u>Active Storage (ft)</u>	<u>Traveling Carriage</u>
1968	1739	Entry	Vertical	28	0.080	5	4	25.5 x 36	Electric	20	50	500	Top
1968	1739	Exit	Vertical	28	0.080	5	6	25.5 x 36	Electric	20	50	500	Top
1970	2002	Entry	Vertical	44	0.125	2	1	42 x 56	Hydraulic	N/A	30	120	Top
1970	2002	Exit	Vertical	44	0.125	3	0	42 x 56	Hydraulic	N/A	15.5	93	Top
1971	1995	Entry	Vertical	28	0.065	5	2	21.5 x 36	Electric	15	53.3	533	Top
1971	1995	Exit	Vertical	28	0.065	5	3	21.5 x 36	Electric	15	53.3	533	Top
1971	2044	Entry	Vertical	26	0.018	9	8	12.8 x 36	Electric	7.5	10.5	189	Top
1971	2044	Exit	Vertical	26	0.018	9	10	12.8 x 36	Electric	7.5	10.5	189	Top
1972	2226	Entry	Vertical	26	0.020	3	2	12.8 x 36	Pneumatic	N/A	10.5	63	Top
1972	2226	Exit	Vertical	26	0.020	3	3	12.8 x 36	Pneumatic	N/A	10.5	63	Top
1973	2280	Entry	Vertical	25	0.020	7	7	12.8 x 36	Electric	10	20	280	Top
1973	2280	Exit	Vertical	25	0.020	7	7	12.8 x 36	Electric	10	20	280	Top
1973	2320	Entry	Vertical	29.5	0.157	3	2	42 x 36	Hydraulic	N/A	26.7	160	Top
1973	2320	Exit	Vertical	29.5	0.157	3	2	42 x 36	Hydraulic	N/A	26.7	160	Top
1974	2190	Entry	Vertical	11.8	0.080	4	5	25.5 x 18	Electric	7.5	24.8	198	Top
1974	2190	Exit	Vertical	11.8	0.080	4	5	25.5 x 18	Electric	7.5	24.8	198	Top
1974	2207A	Entry	Vertical	14.4	0.016	2	1	12.8 x 22	Pneumatic	N/A	15	60	Top
1974	2207A	Exit	Vertical	14.4	0.016	2	2	12.8 x 22	Pneumatic	N/A	15	60	Top
1974	2207B	Entry	Vertical	14.4	0.016	2	1	12.8 x 22	Pneumatic	N/A	15	60	Top
1974	2207B	Exit	Vertical	14.4	0.016	2	2	12.8 x 22	Pneumatic	N/A	15	60	Top
1974	2208A	Entry	Vertical	29.1	0.050	5	3	21.5 x 36	Electric	15	53.3	533	Top
1974	2208A	Exit	Vertical	29.1	0.050	5	3	21.5 x 36	Electric	15	53.3	533	Top
1974	2208B	Entry	Vertical	29.1	0.050	5	3	21.5 x 36	Electric	15	53.3	533	Top
1974	2208B	Exit	Vertical	29.1	0.050	5	3	21.5 x 36	Electric	15	53.3	533	Top
1977	2332	Entry	Vertical	26	0.080	4	5	25 x 36	Hydraulic	N/A	20	160	Top
1977	2696	Entry	Vertical	48	0.125	3	0	41.5 x 60	Hydraulic	N/A	60	360	Top

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1977	2696	Exit	Vertical	48	0.125	4	3	41.5 x 60	Hydraulic	N/A	65	520	Top
1979	2644	Entry	Vertical	14	0.116	4	5	25 x 20	Hydraulic	N/A	10	80	Top
1979	2644	Exit	Vertical	14	0.116	2	3	25 x 20	Hydraulic	N/A	15	60	Top
1979	2964	Entry	Vertical	26	0.100	4	1	31 x 38	Hydraulic	N/A	50	400	Top
1979	2964	Exit	Vertical	26	0.100	4	3	31 x 38	Hydraulic	N/A	50	400	Top
1982	3581	Entry	Vertical	46	0.100	3	0	31.5 x 60	Electric	40	67	402	Top
1982	3581	Exit	Vertical	46	0.100	4	4	31.5 x 60	Electric	40	62.5	500	Top
1984	5017	Exit	Vertical	25	0.100	3	4	25 x 32	Hydraulic	N/A	11.8	71	Top
1986	3833	Entry	Vertical	67	0.080	11	9	31 x 76	Electric	60	32.8	722	Top
1986	3833	Exit	Vertical	67	0.080	11	9	31 x 76	Electric	60	32.8	722	Top
1987	5720	Entry	Horizontal	51	0.180	1	1	48 x 84	Electric	110	350	700	N/A
1987	5720	Exit	Horizontal	51	0.180	1	1	48 x 84	Electric	110	350	700	N/A
1989	5606	Entry	Vertical	38	0.015	12	13	12 x 46	Electric	60	50	1200	Bottom
1989	6018	Entry	Horizontal	48	0.089	1	0	36 x 54	Electric	60	220	440	N/A
1989	6018	Exit	Horizontal	48	0.089	2	0	36 x 54	Electric	60	100	400	N/A
1989	6138	Entry	Vertical	42	0.019	11	10	15 x 51	Electric	25	37.3	821	Bottom
1989	6138	Exit	Vertical	42	0.019	10	11	15 x 51	Electric	25	37.3	746	Bottom
1990	6260	Entry	Horizontal	50	0.062	2	3	31.5 x 59	Electric	50	223	892	N/A
1990	6260	Exit	Horizontal	50	0.062	2	2	31.5 x 59	Electric	50	223	892	N/A
1991	6116	Entry	Horizontal	65	0.079	2	2	56 x 74	Electric	25	230	920	N/A
1991	6116	Exit	Horizontal	65	0.079	2	2	56 x 74	Electric	25	230	920	N/A
1991	6384	Entry	Vertical	51.2	0.080	2	4	40 x 61	Hydraulic	N/A	17.2	68.8	Top
1992	6524	Entry	Vertical	13.8	0.059	5	6	21 x 20	Electric	10	26.2	262	Top
1992	6524	Exit	Vertical	13.8	0.059	5	6	21 x 20	Electric	10	26.2	262	Top
1994	6978	Entry	Vertical	50	0.048	12	11	32 x 60	Electric	75	75	1800	Bottom
1994	6978	Exit	Vertical	50	0.048	6	5	32 x 60	Electric	75	75	900	Bottom
1995	6698	Entry	Horizontal	38	0.018	2	1	24 x 48	Electric	20	324	1296	N/A
1995	7156	Entry	Horizontal	50	0.040	3	2	25 x 60	Electric	70	200	1200	N/A
1995	7156	Exit	Vertical	50	0.040	9	10	31 x 60	Electric	60	61	1098	Bottom
1995	7742	Entry	Vertical	60	0.040	11	10	27 x 70	Electric	60	57.8	821	Bottom

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1995	7742	Exit	Vertical	60	0.040	11	11	27 x 70	Electric	60	57.8	821	Bottom
1996	7915	Entry	Vertical	26	0.050	5	4	21 x 36	Electric	10	26.2	262	Top
1996	7915	Exit	Vertical	26	0.050	5	6	21 x 36	Electric	10	26.2	262	Top
1997	7997	Entry	Vertical	60	0.065	7	8	28 x 70	Electric	100	65	910	Top
1997	7997	Exit	Horizontal	60	0.065	4	2	36&46x75	Electric	100	115	460	N/A
1997	8098	Entry	Horizontal	48	0.250	3	1	36 x 58	Electric	100	120	480	N/A
1997	8213	Entry	Vertical	64	0.015	12	13	12&20x72	Electric	125	37.5	1200	Top
1998	10255	Entry	Vertical	60	0.040	11	10	27 x 70	Electric	60	45.5	1000	Bottom
1998	10255	Exit	Vertical	60	0.040	11	12	27 x 70	Electric	60	45.5	1000	Bottom
2000	10223	Entry	Horizontal	50	0.180	2	2	42 x 54	Electric	75	158	632	N/A
2000	10414	Exit	Vertical	51	0.090	5	6	36 x 60	Electric	75	69	690	Top
2000	10467	Entry	Vertical	56	0.187	4	3	42 x 72	Electric	250	33	264	Top
2000	10729	Entry	Vertical	37	0.040	6	4	16 x 44	Electric	25	30	360	Top
2000	10729	Exit	Vertical	37	0.040	6	5	16 x 44	Electric	25	30	360	Top
2001	10764	Entry	Vertical	42	0.025	19	19	15.5 x 54	Electric	100	45	1710	Bottom
2001	10764	Exit	Vertical	42	0.025	19	18	15.5 x 54	Electric	100	18	684	Bottom
2002	11129	Entry	Vertical	56	0.060	4	4	20 x 60	Hydraulic	N/A	10	83	Bottom
2003	11264	Exit	Vertical	50	0.036	6	7	25 x 50	Electric	125	75	900	Top
2004	11509	Entry	Vertical	50	0.048	7	8	17 x 54	Electric	60	23	322	Top
2004	11509	Exit	Vertical	50	0.048	5	5	17 x 54	Electric	60	25	250	Top
2005	12027	Entry	Vertical	62	0.050	8	9	24 x 72	Electric	125	49	784	Top
2005	12027	Exit	Vertical	62	0.050	8	9	24 x 72	Electric	125	49	487	Top
2007	12249	Entry	Horizontal	40	0.020	4	5	12&31 x50	Electric	15	50	400	N/A
2007	12249	Exit	Horizontal	40	0.020	2	3	21&36 x50	Electric	15	100	400	N/A

80 Machines thru December 2007